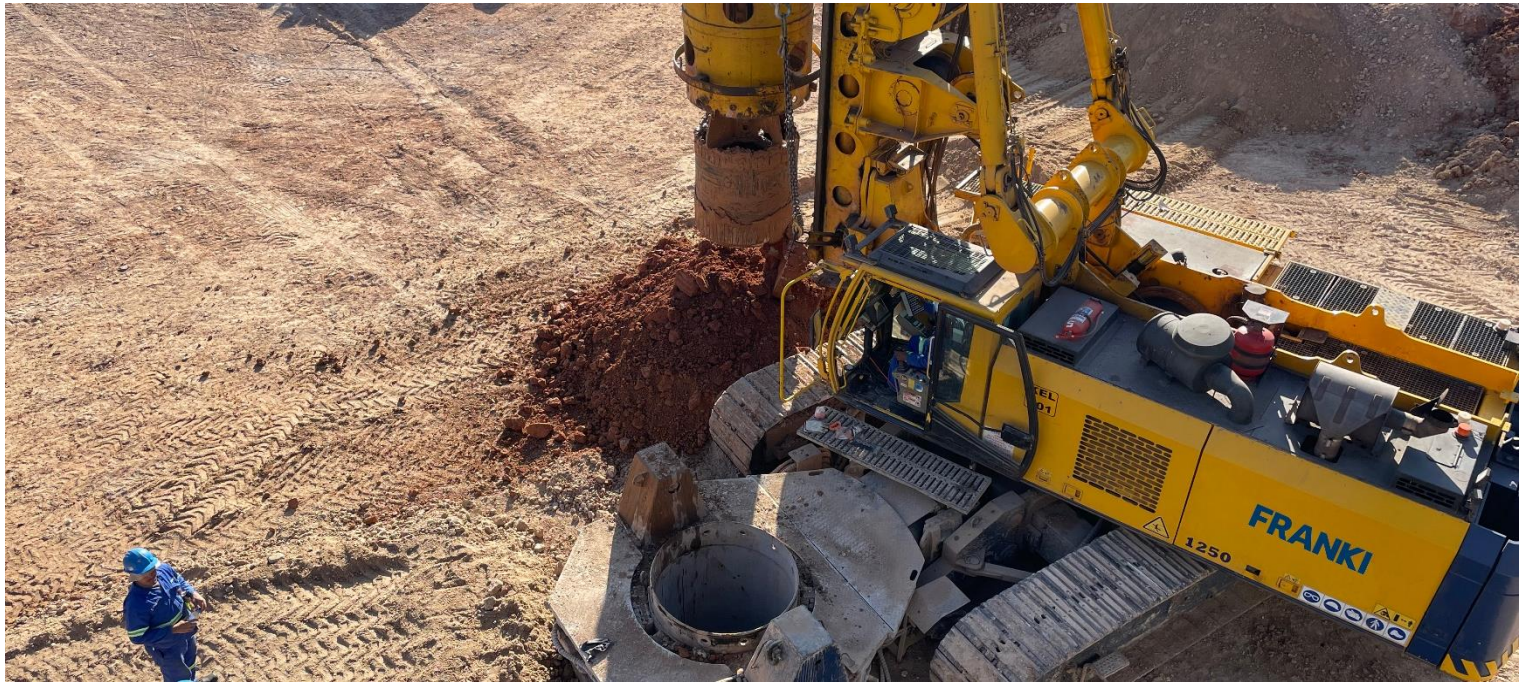




BLACK ROCK RAIL SIDING
Hotazel, Northern Cape, South Africa



Project Facts

Product

Bored Piles, Temporary cased auger piles (oscillators)

Market

Power (Mining)

Client

Assmang (Pty) Ltd.

Main Contractor

Makali Plant & Construction

Key Achievements

- Installed 40. no 1200mm Ø oscillator piles to a maximum depth of 33m.
- Installation of lateral support wall with movement not exceeding a maximum of 10mm under challenging conditions (live train line).
- 195 days LTI free.

• **About the project**

Assmang is expanding it’s Black Rock Mining Operations, so the railway axle loading capacity had to be increased to 26 ton.

Keller was involved with the bridge section over the Gamagara River. The bridge’s total length is 54.4m and is supported by two abutments and two piers. The piers consisted of 6 no. piles and the abutments consisted of 11 no. piles. To gain access to the abutment, Keller installed temporary lateral support adjacent to the existing railway line.

• **Challenges**

Working on a remote site with very little to no connectivity.

Very stiff medium dense silt from ground level to an average depth of 8m, as a result it was difficult to drive casings, and medium hard rock at 16m resulted in casing driving refusal. There was a soft layer with a very high-water content between 20m to 22m resulting in a localized collapse.

Working on a live railway line transporting manganese ore.

• **The solution**

Detailed pre-contract and day to day planning to ensure that material and other supplies did not affect operations of the site.

Use of tremmie pipes and casing to counter side collapse.

Traffic management plan with presence of flagman on the railway line, to warn the team when a train was approaching, to stop any lifting activities within the railway servitude.